



SUGHRUE MION, PLLC

U.S. APPLN. NO. 10/071,183  
ATTORNEY DOCKET NO. Q68442

### AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

#### LISTING OF CLAIMS:

1. (Cancelled).

2. (Currently Amended) The resin film forming method for extruding fused resin from an extruder die to form a resin film, comprising the steps of:

fusing a first resin and a second resin to form said fused resin by providing at least one flow path near each end in a width direction of a discharge port of said extruder die ~~or near a supply port of said extruder die~~ such that each flow path is enveloped by said first resin and supplying said second resin to said flow paths; and

extruding said fused resin from said extruder die to form said resin film, wherein said second resin joins said first resin so that said second resin is enveloped by said first resin and is extruded from the extruder die, wherein said second resin forms at least one continuous strand within said first resin and [;]

~~wherein~~ said second resin has an extension viscosity higher than that of said first resin.

3. (Currently Amended) A resin film forming method for extruding fused resin from an extruder die to form a resin film, comprising the steps of:

fusing a first resin and a second resin to form said fused resin by providing at least one flow path near each end in a width direction of a discharge port of said extruder die ~~or near a supply port of said extruder die~~ such that each flow path is enveloped by said first resin and supplying said second resin to said flow paths; and

extruding said fused resin from said extruder die to form said resin film, wherein said second resin joins said first resin so that said second resin is enveloped by said first resin and is



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extruded from the extruder die,[[;]] wherein said second resin forms at least one continuous strand within said first resin and said second resin has a Melt Flow Rate (MFR)-smaller than that of said first resin.

4-5. (Cancelled).

6. (Currently Amended) The resin film forming method according to claim 2, wherein said second resin has a Melt Flow Rate (MFR)-smaller than that of said first resin.

7-15. (Cancelled).

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**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

1. (*Currently Amended*) A resin film forming method for extruding fused resin from an extruder die to form a resin film, comprising the steps of:  
  
fusing a first resin and a second resin to form said fused resin, such that said first resin forms a center portion of said fused resin and said second resin forms ends in a width direction of said fused resin, wherein said first resin and said second resin are not mixed with each other; and  
  
extruding said fused resin from said extruder die to form said resin film, wherein said second resin has an extension viscosity higher than that of said first resin.
  
2. (*Currently Amended*) The resin film forming method for extruding fused resin from an extruder die to form a resin film, comprising the steps of:  
  
fusing a first resin and a second resin to form said fused resin by providing at least one flow path near each end in a width direction of a discharge port of said extruder die ~~or near a supply port of said extruder die~~ such that each flow path is enveloped by said first resin and supplying said second resin to said flow paths; and  
  
extruding said fused resin from said extruder die to form said resin film, wherein said second resin joins said first resin so that said second resin is enveloped by said first resin and is